


DOXSTEEL LLC

MATERIAL TEST REPORT

TRACEABILITY CODE:		YJ0001YJ0147AFM		
DESCRIPTION:				
ITEM	STUD BOLT	HEAVY HEX NUT		
GRADE	ASTM A193 B7	ASTM A 194 2H		
QUANTITY	42	84		BOX No.
DIAMETER (IN)	5/8-11	5/8-11		
LENGTH FTFT (IN)	3 1/4	N/A		AFM
LOT No.	3294000002	3294000026		

CHARACTERISTICS OF THE SUBSTRATE ACCORDING TO API 20E									
ITEM		STUD BOLT		HEAVY HEX NUT		ITEM		HEAVY HEX NUT	
CHARACTERISTIC TO BE EVALUATED	STANDARD	RESULT	STANDARD	RESULT	CHARACTERISTIC TO BE EVALUATED	STANDARD	RESULT	STANDARD	RESULT
DIMENSIONS OF SPEC:					HEAT TREATMENT				
THREAD GO	-	OK	-	OK	HEAT No.	NJD519824		-	
THREAD NO GO	-	OK	-	OK	QUENCHING TEMPERATURE (°C)	860	860	-	-
MECHANICAL PROPERTIES					QUENCHING TIME (MIN)	150	150	-	-
HARDNESS	MAX 35 HRC	27.4-30.5 HRC	24-35 HRC	26.8-32.1 HRC	TEMPERING TEMPERATURE (°C)	660	660	MIN 455	520
TENSILE STRENGTH (PSI)	MIN 124,814	139182-141214	-	-	TEMPERING TIME (MIN)	180	180	-	-
YIELD STRENGTH (PSI)	MIN 105,221	131926-134683	-	-	CHEMICAL COMPOSITION				
ELONGATION (%)	MIN 16	17.5-19.6	-	-	MILLHEAT No.	S21307342SX		J11308855	
REDUCTION OF AREA (%)	MIN 50	52.5-58.3	-	-	C (%)	0.370-0.490	0.38	MIN 0.400	0.43
MAGNETIC PARTICLE TESTING	100%	100% OK	-	-	Si (%)	0.150-0.350	0.25	MAX 0.400	0.14
PROOF LOAD	-	-	MIN 176 KN	176-182 KN	Mn (%)	0.650-1.100	0.81	MAX 1.000	0.68
MACRO ETCH					P (%)	MAX 0.035	0.015	MAX 0.040	0.014
SPEC OF TEST METHOD	ASTM E381-01(2006)		ASTM E381-94		S (%)	MAX 0.040	0.004	MAX 0.050	0.007
SURFACE	S2	S2	S2	S2	Cr (%)	0.750-1.200	0.99	-	-
RANDOM CONDITION	R2	R2	R2	R2	Mo (%)	0.150-0.250	0.19	-	-
CENTER SEGREGATION	C2	C2	C2	C2					

*COATING CHARACTERISTICS ACCORDING TO ASTM B994											
ACCEPTANCE TESTS				QUALIFICATION TESTS			DEPOSIT LOT:		09-15-0304-0326		
APPERANCE	FREE OF VISIBLE COATING DEFECTS, SUCH AS BLISTERS, PITS, ROUGHNESS NODULES, BURNING, CRACKS OR UNPLATED AREAS AND OTHER DEFECT THAT WOULD AFFECT THE FUNTION OF THE COATING.			CHEMICAL COMPOSITION		GALLING	ENVIRONMENTAL TESTING		CORROSION TESTING		
	ADHESION	THE COATING DOES NOT SHOW SEPARATION FROM THE BASE METAL, TEST METHOD ASTM B571-10			%Ni		50.6	LOADED SPECIMENS HAVE PASSED 120 DAYS OF EVALUATION WITH TORQUE RATIO OF 1.0	CASS (ASTM B368)	120 HOURS	PART
THICKNESS	20.2	µm	TEST METHOD ASTM B568	%Co	49.4	SALT FOG TEST (ASTM B117)	500 HOURS		***STUD	0.4702	
SAMPLING FOR THE ACCEPTANCE AND QUALIFICATION TESTS WAS MADE UNDER ASTM F1470. *THE INFO CONTAINED IN THIS DOCUMENT IS OBTAINED FROM QUALITY CONTROL TEST PERFORMED ACCORDING TO ASTM B994. **THIS TEST IS PERFORMED IN COUPONS ACCORDING TO THE REQUIREMENTS OF ASTM B994. ***THIS TEST IS PERFORMED ON OBJECTS DESCRIBED WITH THE PURPOSE OF MONITOR THE QUALITY CONTROL.							HYDROGEN EMBRITTELEMENT	MODIFIED SALT FOG TEST (ASTM G85-A2)	200 HOURS	***INTERIOR THREAD OF NUT	0.8918
								NO FAILURE AFTER 200 HOURS AT 75% UTS		NO RED RUST AFTER THE EXPOSURE PERIOD FOR ALL ENVIRONMENTAL TESTS DESCRIBED ABOVE.	
QUALITY ASSUREMENT:				ARTURO UGALDE, QUALITY CONTROL AGENT					**COUPON	0.2837	

